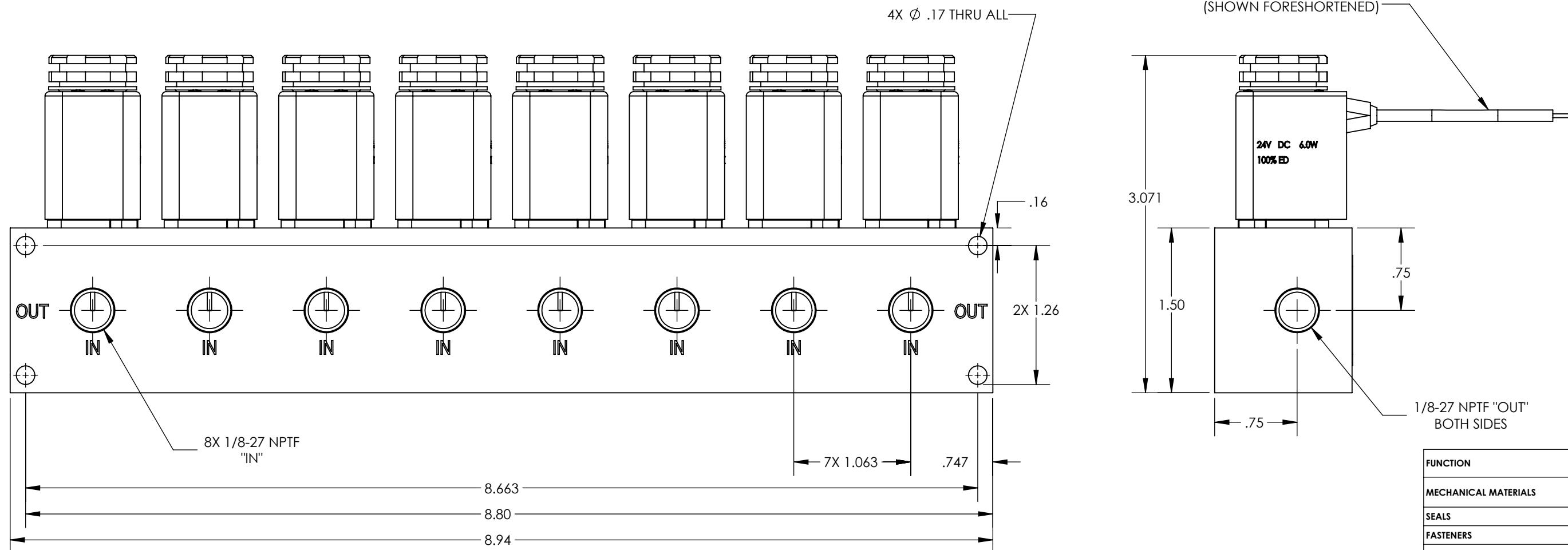


NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:  
ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING  
ASME Y14.38-1999, ABBREVIATIONS
2. COMPONENT OR ITEM TO BE COMPLIANT WITH THE MOST CURRENT REVISION OF THE RoHS / WEEE DIRECTIVE FOR THE REDUCTION OF HAZARDOUS SUBSTANCES AND MATERIALS.
3. ALL DIMENSIONS ARE FOR REFERENCE ONLY.
4. NOTES:

CLEANED TO BREATHABLE CIRCUIT GAS STANDARDS.  
COIL INSULATION IS CLAFFF (155° C)  
REFERENCE: SIMILAR TO THE 4 STATION B2400-604-4-DB



FUNCTION	2WAY NORMALLY CLOSED 8 STATION MANIFOLD
MECHANICAL MATERIALS	CLEAR ANODIZED ALUMINUM MANIFOLD, SS SOLENOID VALVE STEM
SEALS	VITON
FASTENERS	STAINLESS STEEL
MTG STYLE	SIDE / TOP MOUNT
ASSY LUBRICATION	N/A
FLOW	.059" Ø ORIFICE (1.5MM)
TEMP	-20° TO 125°F
FILTRATION	N/A
SYSTEM LUBRICATION REQ'D	N/A
PRESSURE RANGE	MIN: VAC MAX: 150 psi
LEAK	< 10scm @120 psi
ELECTRICAL VOLTAGE	24 ± 5% VDC
CURRENT	6W PER STATION

## CUSTOMER PRINT

NOTE: PART MUST BE CLEAN AND BURR FREE  
MFG TOLERANCES UNLESS OTHERWISE NOTED:  
ALL UNITS ARE INCHES  
(2) DECIMAL PLACES: ±.01  
(3) DECIMAL PLACES: ±.005  
ANGLES: ±.5°  
BREAK ALL EDGES .005-.015 X 45°  
MACHINED SURFACES TO BE 63 RMS  
CRITICAL CHARACTERISTIC - CONTROL  
PLAN REQUIRED



DRAWN BY	SM	DESCRIPTION
DRAWN DATE	2017-06-05	8 STATION MANIFOLD, 2W NORMALLY CLOSED
DRAWING SIZE	B	
MATERIAL	SEE NOTES	PART NUMBER
SCALE	1:1	B2400-604-8-DB
SHEET #	1 OF 1	